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Commins Manufacturing

360-378-9484



Shrinkage compensators require evaluations for: fit, strength, expansion and deflection. Two separate deflection evaluations must be added for total deflection. These are load-deflection (\triangle a) and Delta r (\triangle r). Note that Delta r is the slack (lost motion) that results from load reversal due to shrinkage or movement.

Load-deflection (\triangle a) is determined by adjusting design load deflection to the actual load.

Delta r (Δ r) is independent of load and is **added in full** to the system deflection. Both must be done!

AutoTight Example: Reaction Load = 11,000 pounds

Shrinkage Compensator AT 100 (Select based on the rod size)

Rated Capacity: 25,300 pounds.

Deflection Maximum: 0.032", $\Delta r = 0.002$ "

Expansion 1.1" (ICC ESR 1344)

Calculate Deflection: Load Deflection = 0.032 * 11,000/25,300 = 0.014"

Delta r (\triangle r) (From Table) = $\underline{0.002}$ "

Total Deformation

= <u>0.016"</u>

For System Elongation: Sum Rod, bearing plate and Shrinkage compensator deformation.

Ratchet Example: Reaction Load = 11,000 pounds

Shrinkage Compensator CN-8 (Select based on the rod size)

Rated Capacity: 42,130 pounds.

Deflection Maximum: 0.024", $\Delta r = 0.105$ " (ICC-ESR 2190)

Calculate Deflection: Load Deflection = 0.024 * 11,000/42,130 = 0.006"

Delta r (Δ r) = 0.105"

Total Deformation = 0.111"

Note: the full value of is added to the system elongation per AC 316 and AC 391 section 3.1.1.

Watch a working Demonstration shearwall looseness introduced into

See Video 3 on our web site for A 2 minute Video that clearly demonstrates $\Delta {\bf r}.$



US Patents 6,390,747 6,585,469. Other patents foreign and domestic, pending

No Backlash with AutoTight

Better Shear Wall Performance

See Videos at www.comminsmfg.com

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The AutoTight shrinkage compensator automatically expands as the building shrinks and settles.

This expansion helps keep shear walls tight and performing to the code.

Code Listed: ICC ESR-1344, COLA RR-25480, Tested to AC 316 & AC 391 IBC 2009 Rated

Material: Aluminum - 6061 Alloy, Finish: Light Oil

Steel - 12L14, **Finish:** Zinc chromate, moly disulfide lubricant.

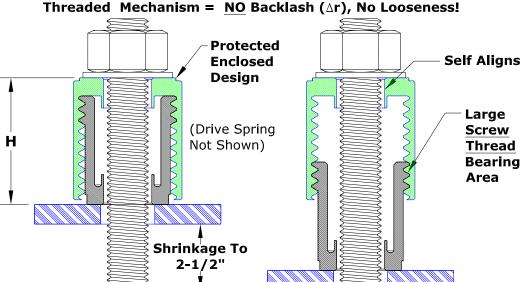
Installation: Place a steel bearing plate over the rod and onto the wood

Place the AT over the rod and onto the bearing plate,

Place Washer over the rod and onto the AT, Install and tighten Nut,

Remove the activation screw.

High Capacity, NO Backlash,



"Floating" Take-Up Device = Jam resistant

Tested at 3° out-of-plumb. ($3^{\circ} = 6-1/4^{\circ}$ in 10 feet.)

Tested to 3 times rated load.

Stackable: Doubles Expansion to 5"

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No Backlash with AutoTight

Much Better Shear Wall Performance

Some shrinkage compensators use ratchets. These ratchets can introduce looseness (backlash) up to $\frac{3}{16}$ ".

This looseness can reduce the shear wall capacity by 40%.

See Videos at www.comminsmfg.com

0.032

	Model Number	Rod Diameter			Dimensions (Inches)		Allowable Load	Average Ultimate	Seating Increment	Deflection at Allowable
				Dia.	Н	(Inches)	Pounds	Pounds	Δ_{r} (inches) (Backlash)	Load ∆ _{A"}
New	AT4A-1.5	- 1/2"	Aluminum	1-1/2"	3"	1-1/2"	7,273	24,857	• 0.000"*	0.014
New	AT4A-2.5				4-1/16"	2-1/2"				
New	AT6A-1.5	3/4"		2-1/8"	3-3/16"	1-1/2"	13,579	40,737		0.014
New	AT6A-2.5				4-3/16"	2-1/2"				
	AT 75	3/4"	teel	2"	3"	1.10"	16,450	50,533	-	0.024
	AT 75-2.5			2"	4"	2-1/2"	15,183	54,728		0.020
						· · · · · · · · · · · · · · · · · · ·				

Fully functional at $2-\frac{1}{2}$ times rated load

Note: Δ_r = Average Travel and Seating Increment is the "Lost Motion" with device direction change from advancing to load resistance. This is sometimes called "Backlash".

1.10"

1.12"

25.300

34,500

78.067

104,683

2-1/4"

2-3/4"

3-1/8"

3-1/8"

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1-1/4"

AT 100

AT 125

^{*}The AutoTight Aluminum Shrinkage Compensator has 0.0002" backlash (\(\Delta_r \)).